

**SAFETY DATA SHEET
POLYPAC (All Grades)**

1 IDENTIFICATION OF THE SUBSTANCE/ PREPARATION AND COMPANY UNDERTAKING

PRODUCT NAME POLYPAC (All Grades)
 SYNONYMS, TRADE NAMES Polypac ELV, Polypac R, Polypac Supreme R, Polypac Supreme UL and Polypac UL.
 APPLICATION Fluid loss control
 SUPPLIER M-I Drilling Fluids UK Ltd,
 Pocra Quay,
 Footdee,
 Aberdeen. AB11 5DQ
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 EMERGENCY TELEPHONE 001 281 561 1600 (USA)

2 COMPOSITION INFORMATION ON INGREDIENTS

Name	EC No.	CAS No.	Content	Classification
POLY ANIONIC CELLULOSE		9004-32-4	60-100%	-

The Full Text for all R-Phrases are Displayed in Section 16
 CAS-NO. 9004-32-4

COMPOSITION COMMENTS
 The Data Shown is in accordance with the latest EC Directives.

3 HAZARDS IDENTIFICATION

Not regarded as a health or environmental hazard under current legislation.

4 FIRST AID MEASURES

INHALATION
 Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.
INGESTION
 First aid is not normally required. Rinse mouth thoroughly. Drink plenty of water.
SKIN CONTACT
 Wash skin thoroughly with soap and water. Remove contaminated clothing. Get medical attention if any discomfort continues.
EYE CONTACT
 Promptly wash eyes with plenty of water while lifting the eye lids. Get medical attention if any discomfort continues.

5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
 Carbon dioxide (CO2). Dry chemicals. Foam. Water spray, fog or mist.
SPECIAL FIRE FIGHTING PROCEDURES
 In case of spills, beware of slippery floors and surfaces.
UNUSUAL FIRE & EXPLOSION HAZARDS
 High concentrations of dust may form explosive mixture with air.
SPECIFIC HAZARDS
 Asphyxiating gases/vapours/fumes of: Carbon dioxide (CO2). Carbon monoxide (CO).
PROTECTIVE MEASURES IN FIRE
 Self contained breathing apparatus and full protective clothing must be worn in case of fire.

6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS
 Wear protective clothing as described in Section 8 of this safety data sheet.
ENVIRONMENTAL PRECAUTIONS
 Avoid discharge into drains.

SPILL CLEAN UP METHODS

Collect in containers and seal securely. Flush area clean with lots of water. Be aware of potential for surfaces to become slippery. Avoid generation and spreading of dust.

7. HANDLING AND STORAGE

USAGE PRECAUTIONS

Avoid contact with skin and eyes. Avoid handling which leads to dust formation. Provide good ventilation.

STORAGE PRECAUTIONS

Store at moderate temperatures in dry, well ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

INGREDIENT COMMENTS

NUI = Nuisance dust, OES TWA 4mg/m³ Respirable Dust, 10 mg/m³ Total Dust.

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

Respiratory protection must be used if air contamination exceeds acceptable level. Dust filter P2 (for fine dust).

HAND PROTECTION

No specific hand protection noted, but gloves may still be advisable. For prolonged or repeated skin contact use suitable protective gloves. Rubber or plastic.

EYE PROTECTION

Wear dust resistant safety goggles where there is danger of eye contact.

OTHER PROTECTION

Wear appropriate clothing to prevent repeated or prolonged skin contact. Provide eyewash station.

HYGIENE MEASURES

Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Granular Powder, dust		
COLOUR	White to White / off-white		
ODOUR	No characteristic odour.		
SOLUBILITY	Completely soluble in water		
RELATIVE DENSITY	1.5 - 1.6 @ 25 °C	BULK DENSITY	400 - 800 kg/m ³
pH-VALUE, DILUTED SOLUTION	6.5 - 8.5 @ 1 %	DECOMPOSITION TEMPERATURE (>= 230 °C)	

10. STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

CONDITIONS TO AVOID

Hygroscopic.

HAZARDOUS POLYMERISATION

Will not polymerise.

MATERIALS TO AVOID

Strong oxidising substances.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire or high temperatures create: Asphyxiating gases/vapours/fumes of: Oxides of: Sodium. Carbon dioxide (CO₂). Carbon monoxide (CO).

11. TOXICOLOGICAL INFORMATION

TOXIC DOSE 1 - LD 50 27 000 mg/kg (oral rat)

INHALATION

Dust may irritate respiratory system or lungs.

INGESTION

May cause discomfort if swallowed.

SKIN CONTACT

Powder may irritate skin.

EYE CONTACT

Particles in the eyes may cause irritation and smarting.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Contact M-I Swaco's QHSE Department for ecological information.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Recover and reclaim or recycle, if practical. Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION

GENERAL

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

15 REGULATORY INFORMATION

RISK PHRASES

NC Not classified.

SAFETY PHRASES

NC Not classified.

EU DIRECTIVES

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EEC.

STATUTORY INSTRUMENTS

Chemicals (Hazard Information and Packaging) Regulations. Control of Substances Hazardous to Health.

GUIDANCE NOTES

Workplace Exposure Limits EH40.

16 OTHER INFORMATION

GENERAL INFORMATION

HMIS Health - 1 HMIS Flammability - 1 HMIS Physical Hazard - 0 E - Safety glasses, Gloves, Dust Respirator

INFORMATION SOURCES

Sax's Dangerous Properties of Industrial Materials, 10th ed., Lewis, R.J. Sr., (ed.). Micromedex. Material Safety Data Sheet, Misc. manufacturers.

REVISION COMMENTS

Classification updated. Revised by Silvia Smart.

ISSUED BY

Sam Hoskin

REVISION DATE 20-Jul-05

REV. NO./REPL. SDS GENERATED 3

SDS NO. 10844

RISK PHRASES IN FULL

NC Not classified.

DISCLAIMER

MSDS furnished independent of product sale. While every effort has been made to accurately describe this product, some of the data are obtained from sources beyond our direct supervision. We cannot make any assertions as to its reliability or completeness; therefore, user may rely only at user's risk. We have made no effort to censor or conceal deleterious aspects of this product. Since we cannot anticipate or control the conditions under which this information and product may be used, we make no guarantee that the precautions we have suggested will be adequate for all individuals and/or situations. It is the obligation of each user of this product to comply with the requirements of all applicable laws regarding use and disposal of this product. Additional information will be furnished upon request to assist the user; however, no warranty, either expressed or implied, nor liability of any nature with respect to this product or to the data herein is made or incurred hereunder.

MATERIAL SAFETY DATA SHEET (MSDS)

SECTION ONE PRODUCT IDENTIFICATION

PRODUCT NAME(S): DRILLING MUD ADDITIVE, SOLID
 CHEMICAL FAMILY: POLYPHOSPHATE
 TRADENAME: SAPP
 SUPPLIER / MANUFACTURER: BAKER CHEMICALS, INC.
 ADDRESS: P.O. BOX 272106, HOUSTON, TX 77277-2106
 FOR FURTHER INFORMATION CALL: (803)-526-2318

SAPP

PREPARED 1-01

SECTION TWO HAZARDOUS INGREDIENTS OF MIXTURES

PRINCIPAL HAZARDOUS INGREDIENTS: NONE

SECTION THREE PHYSICAL DATA

BOILING POINT: NOT AVAILABLE
 VAPOR PRESSURE: NOT AVAILABLE
 VAPOR DENSITY: NOT AVAILABLE
 SOLUBILITY IN WATER: NOT APPRECIABLE
 SPECIFIC GRAVITY: NOT AVAILABLE
 VOLATILES: NOT AVAILABLE
 pH: 4 to 5
 APPEARANCE: FINE WHITE POWDER

SECTION FOUR FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: > 400° F.
 SPECIAL FIRE FIGHTING PROCEDURES: NONE KNOWN
 EXTINGUISHING MEDIA: FOAM, CO₂, DRY CHEMICAL
 UNUSUAL FIRE / EXPLOSION HAZARDS: NONE KNOWN

SECTION FIVE HEALTH HAZARD DATA

ROUTES OF ENTRY: ENTRY INTO BODY IS NOT EXPECTED WHEN OBSERVING INDUSTRIAL HYGIENE PROCEDURES
 CARCINOGENICITY: NOT LISTED AS A CARCINOGEN BY NTP, OSHA, OR IARC
 THRESHOLD LIMIT VALUE: NOT AVAILABLE
 EMERGENCY FIRST AID PROCEDURES: IN CASE OF CONTACT WITH EYES, FLUSH WITH PLENTY OF FRESH WATER
 EFFECTS OF OVER EXPOSURE: NOT AVAILABLE

SECTION SIX REACTIVITY DATA

STABILITY: STABLE
 INCOMPATIBILITY (MATERIALS TO AVOID): STRONG OXIDIZERS
 HAZARDOUS DECOMPOSITION PRODUCTS: NOT AVAILABLE
 CONDITIONS TO AVOID: SOURCES OF HIGH HEAT
 HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

SECTION SEVEN SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: SWEEP UP INTO CONTAINER, RECYCLE, IF POSSIBLE
 WASTE DISPOSAL METHOD: DISPOSAL IN INDUSTRIAL LANDFILL, ACCORDING TO APPLICABLE LAWS

SECTION EIGHT SPECIAL PROTECTION DATA

APPROPRIATE HYGIENIC PRACTICES: AVOID PROLONGED DIRECT PROLONGED CONTACT WITH EYES, SKIN, AND MOUTH
 PERSONAL PROTECTION EQUIPMENT: SAFETY GLASSES AND/OR RESPIRATOR AS MAY BE NEEDED
 PERSONAL PROTECTION EQUIPMENT: WORK GLOVES AS MAY BE NEEDED
 VENTILATION: LOCAL OR MECHANICAL EXHAUST
 OTHER PROTECTIVE MEASURES: AVOID SPILLAGE AS FLOORS MAY BECOME SLIPPERY. STORE IN SEALED CONTAINER.

SECTION NINE ADDITIONAL INFORMATION

NFPA HAZARD RATING:
 FIRE: 0 REACTIVITY: 0
 TOXICITY: 1 OTHER: 0
 0=MINIMAL 1=SLIGHT 2=MODERATE 3=SEVERE 4=EXTREME

SECTION TEN TRANSPORTATION DATA

SHIPPING NAME: OILWELL DRILLING MUD TREATING COMPOUND, SOLID, CLASS 50 D.O.T. REGULATED? NO
 SPECIAL SHIPPING LABELS REQUIRED? NO